



LNP™ STAT-KON™ Compound DX99873C

Americas: COMMERCIAL

Also known as: LNP™ STAT-KON™ Compound PDX-D-99873 CCS

Product reorder name: DX99873C

LNP STAT-KON™ DX99872C is a compound based on Polycarbonate resin containing Proprietary Filler(s). Added features of this material include: Clean Compounding System, Electrically Conductive.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, break	1060	kgf/cm ²	ASTM D 638
Tensile Strain, break	1.7	%	ASTM D 638
Tensile Modulus, 50 mm/min	109600	kgf/cm ²	ASTM D 638
Flexural Stress	1740	kgf/cm ²	ASTM D 790
Flexural Modulus	98700	kgf/cm ²	ASTM D 790
Tensile Stress, break	99	MPa	ISO 527
Tensile Strain, break	1.6	%	ISO 527
Tensile Modulus, 1 mm/min	10800	MPa	ISO 527
Flexural Stress	163	MPa	ISO 178
Flexural Modulus	9250	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	49	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	5	cm-kgf/cm	ASTM D 256
Instrumented Impact Energy @ peak, 23°C	134	cm-kgf	ASTM D 3763
Multiaxial Impact	28	cm-kgf	ISO 6603
Izod Impact, unnotched 80*10*4 +23°C	30	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	5	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 1.82 MPa, 3.2mm, unannealed	138	°C	ASTM D 648
CTE, -40°C to 40°C, flow	2.59E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, xflow	3.74E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, flow	2.58E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	3.79E-05	1/°C	ISO 11359-2



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TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
THERMAL			
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	139	°C	ISO 75/Af
PHYSICAL			
Density	1.29	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.15	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	0.1	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	0.4	%	ASTM D 955
Mold Shrinkage, flow, 24 hrs (5)	0.05	%	ISO 294
Mold Shrinkage, xflow, 24 hrs (5)	0.4	%	ISO 294
ELECTRICAL			
Surface Resistivity	1.E+02 - 1.E+06	Ohm	ASTM D 257



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	120	°C
Drying Time	4	hrs
Maximum Moisture Content	0.02	%
Melt Temperature	305 - 325	°C
Front - Zone 3 Temperature	320 - 330	°C
Middle - Zone 2 Temperature	310 - 320	°C
Rear - Zone 1 Temperature	295 - 305	°C
Mold Temperature	80 - 110	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm